Declaration of Performance DoP 006/2022.1

Paslode TWISTED Screw shank Connector Nails



1. Unique identification codes of the product-type:

PPN-ElectroGalv, PPN-ElectroGalv/HT

- 2. Intended use: Used for nailing plates and three-dimensional nailing plates in timber structures
- 3. Manufacturer: ITW Construction Products ApS, Gl. Banegaardsvej 25, DK-5500 Middelfart
- 4. Authorised representative: N/A
- 5. System of AVCP: 3

6.a) Harmonized standard: EN 14592:2008+A1:2012

Notified body:

- VHT Versuchsanstalt für Holz und Trockenbau [no. 1503], Annastrasse 18, DE-64285 Darmstadt
- 7. Declared performance: The products are in conformity with the essential characteristics in table 1.

The performance of the product identified above is in conformity with the set of declared performances.

This declaration of performance is issued, in accordance with Regulation (EU) No. 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Flemming Sørensen

Production and Engineering Manager

Middelfart, 30.08.2022

Paslode TWISTED Screw shank Connector Nails



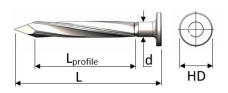
Symbol	Surface	Service Class	Material	Steel Standard	
0000	ELECTROGALVANIZED 12μm	2	AISI 1045/C45	A29/EN 10269	
° Common of the	ELECTRO GALVANIZED 12μm + HT*	2	AISI 1045/ C45		

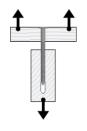
^{*}HT = Heat Treated

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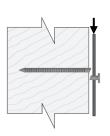




Table 1: Essential characteristics

Profile	e Nominal	Length	Length	Head dia./	Withdrawal	Yield	Shear capacity	Shear capacity	Tensile
	diameter		Profile	head area	capacity	moment	Thin plates	Thick plates	capacity
							$(0,9 \le t < 2mm)$	$(2 \le t \le 4mm)$	
	d	L	$L_{profile}$	HD	$f_{ax,Rk}$	$M_{y,Rk}$	$F_{v,Rk}$	$F_{v,Rk}$	$F_{tens,k}$
	[mm]	[mm]	[mm]	[mm/mm ²]	[N]	[Nmm]	[N]	[N]	[kN]



ELECTRO GALVANIZED 12μm + HT

TWISTED	2.4	35	22	70/17	200	0242	000	000	0650
SCREW	3,4	35	23	7,8/47	280	8342	988	988	9650



ELECTRO GALVANIZED 12μm

TWISTED	2 /	25	22	7 8 / 17	280	4940	988	988	NPD
SCREW	3,4	33	23	7,0/47	200	4940	300	300	NFD

Declared values according to EN 14592:2008 + A1:2012 Characteristic values $f_{u,k}$ min. 600 or 700 N/mm² $f_{ax,Rk}$ is tested at a characteristic timber density of 350 kg/m³ (C24) NPD: No performance determined